

# Synthesis of chromium(III) acetylacetonate

## Summary of the analysed protocols

$\text{CO}(\text{NH}_2)_2 + \text{H}_2\text{O} \rightarrow 2\text{NH}_3 + \text{CO}_2$	(1)
$\text{CrCl}_3 + 3(\text{Hacac}) + 3\text{NH}_3 \rightarrow [\text{Cr}(\text{acac})_3] + 3\text{NH}_4\text{Cl}$	(2)
<b>Protocol A<sup>1</sup></b>	
<b>Reaction (R<sub>1</sub>):</b> equations (1) and (2), 100% exc. acetylacetone, 10 g of urea, T ~ 80-90 °C	
<b>Isolation (I<sub>1</sub>):</b> cooling → filtration → drying (air)	
<b>Purification (Pu<sub>1</sub>):</b> recrystallization – dissolution (hot cyclohexane) → cooling → filtration → drying (air)	
<b>Protocol B<sup>2</sup></b>	
<b>Reaction (R<sub>2</sub>):</b> equations (1) and (2), 89% exc. acetylacetone, 1.5 g of urea, T ~ 100 °C	
<b>Isolation (I<sub>1</sub>):</b> ≡ Pr A	
<b>Purification (Pu<sub>2</sub>):</b> recrystallization – dissolution (cyclohexane) → heating (steam bath) → cooling → filtration (suction) → drying (suction, air)	
<b>Protocol C<sup>3</sup></b>	
<b>Reaction (R<sub>3</sub>):</b> equations (1) and (2), 127% exc. acetylacetone, 6 g of urea, T < 100 °C	
<b>Isolation (I<sub>1</sub>):</b> ≡ Pr A	
<b>Purification:</b> not prescribed	
<b>Protocol D<sup>4,5</sup></b>	
<b>Reaction (R<sub>4</sub>):</b> equations (1) and (2), 165% exc. acetylacetone, 500 mg of urea, T < 100 °C	
<b>Isolation (I<sub>2</sub>):</b> cooling → filtration (suction) → washing (distilled water) → drying (air)	
<b>Purification:</b> not prescribed	
<b>Protocol E<sup>6</sup></b>	
<b>Reaction (R<sub>4</sub>):</b> ≡ Pr D (scale enlarged to double)	
<b>Isolation (I<sub>3</sub>):</b> ≡ Pr D (but different amount of water for washings)	
<b>Purification:</b> not prescribed	
<b>Protocol F<sup>7</sup></b>	
<b>Reaction (R<sub>5</sub>):</b> equations (1) and (2), 100% exc. acetylacetone, 20 g of urea, T ~ 100 °C	
<b>Isolation (I<sub>4</sub>):</b> filtration (suction) → drying (air)	
<b>Purification (Pu<sub>3</sub>):</b> recrystallization – dissolution (hot benzene and petroleum ether) → cooling (ice-salt bath) → filtration → drying (air)	
<b>Protocol G<sup>8</sup></b>	
<b>Reaction (R<sub>6</sub>):</b> equations (1) and (2), 92% exc. acetylacetone, 5 g of urea, T < 100 °C	
<b>Isolation (I<sub>5</sub>):</b> filtration → washing (water, ethanol, isopropyl alcohol) → drying (oven at 110 °C)	
<b>Purification (Pu<sub>4</sub>):</b> recrystallization – dissolution (hot toluene and hexane) → cooling (ice bath) → filtration (suction) → washing (cold hexane) → drying (air)	

<sup>a</sup> → – Sequential

## References

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